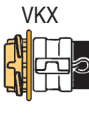






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| GRUPPE  | GEWICHT<br>Weight<br>Approx.         | TW-KUPPLUNG<br>ART + GRÖSSE<br>TW Coupling<br>Type + Size | FÜR<br>SCHLAUCHGRÖSSE<br>For<br>Hose Size |           |         | KUPPLUNG<br>FORM<br>Coupler<br>Style | BESTELL-<br>NUMMER<br>Part<br>Number |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
|---|--------------------------------------|---|---|-----------|---------|--------------------------------------|--------------------------------------|-----|----|--------|---------|-------|--------|-----|-------|-----------|-----|----|---|---------|-------|-----------|-----|----|----|---------|-------|--------|-----|-------|-----------|-----|-----------------------------------|----|----|---------|-------|-----------|-----|----|--------|---------|-------|-----------|-----|-------|--------|-----|----|----|---------|-------|-----------|-----|-------|-----------|-----|------------------------------------|-----|----|-----------|-------|---------|-----|-------|-----------|-----|-------|-------------|-----|----------------------------------|----|--------|---------|-------|-----------|-----|----|--------|---------|-------|--------|-----|-------|-----------|-----|----|---|---------|-------|-----------|-----|----|----|---------|-------|--------|-----|-------|-----------|-----|-----------------------------------|----|----|---------|-------|-----------|-----|----|--------|---------|-------|--------|-----|-------|-----------|-----|----|----|---------|-------|--------|-----|-------|-----------|-----|--------------------------------------|-----|----|-----------|-------|-----------|-----|-------|---------|-----|-------|------------|-----|-------|-------------|--|--|
| 2   | ≈ kg                                 | DN  | ID mm                                     | ID in.    | OD mm   | Form                                 | Type                                 |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| Section   |                                      |   |   |           |         |                                      |                                      |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| <div><div></div><div></div></div> <div>System TW + Spannfix</div> <table><tr><td>1,4</td><td rowspan="6">MK 50<br/>(2")<br/><br/>B = 71 mm Ø</td><td>32</td><td>1 1/4"</td><td>43 - 45</td><td>MKX 2</td><td>MKX 32.50</td></tr><tr><td>1,0</td><td rowspan="2">38</td><td rowspan="2">1 1/2"</td><td rowspan="2">50 - 52</td><td>MKX 1</td><td>MKX 38</td></tr><tr><td>1,5</td><td>MKX 2</td><td>MKX 38.50</td></tr><tr><td>1,2</td><td>40</td><td>-</td><td>53 - 55</td><td>MKX 2</td><td>MKX 40.50</td></tr><tr><td>1,1</td><td rowspan="2">50</td><td rowspan="2">2"</td><td rowspan="2">63 - 67</td><td>MKX 1</td><td>MKX 50</td></tr><tr><td>1,4</td><td>MKX 2</td><td>MKX 50.50</td></tr><tr><td>3,0</td><td rowspan="5">MK 80<br/>(3")<br/><br/>B = 103 mm Ø</td><td>50</td><td>2"</td><td>63 - 67</td><td>MKX 2</td><td>MKX 50.80</td></tr><tr><td>2,2</td><td rowspan="2">63</td><td rowspan="2">2 1/2"</td><td rowspan="2">78 - 81</td><td>MKX 2</td><td>MKX 63.80</td></tr><tr><td>2,3</td><td>MKX 1</td><td>MKX 75</td></tr><tr><td>1,1</td><td rowspan="2">75</td><td rowspan="2">3"</td><td rowspan="2">89 - 92</td><td>MKX 1</td><td>MKX 75 Al</td></tr><tr><td>2,8</td><td>MKX 2</td><td>MKX 75.80</td></tr><tr><td>3,9</td><td rowspan="3">MK 100<br/>(4")<br/><br/>B = 129 mm Ø</td><td rowspan="3">100</td><td rowspan="3">4"</td><td rowspan="3">115 - 118</td><td>MKX 1</td><td>MKX 100</td></tr><tr><td>3,0</td><td>MKX 1</td><td>MKX 100 L</td></tr><tr><td>5,2</td><td>MKX 2</td><td>MKX 100.100</td></tr></table> <div>"GD" Gewinde-Dichtung: Für Heibitumen-Einsatz statt Polyurethan blau (Standard) unbedingt Thermopac ( HBD ) verwenden. - Für Sondereinstze auch aus PTFE (Teflon) lieferbar.<br/>"KD" Kupplungs-Dichtung: Statt aus NBR (Standard) auch lieferbar aus EPDM, Hypalon, Viton oder Weichvulkollan als TW-Flachdichtung (Standard) oder GSD-Formdichtung. Auch aus PTFE lieferbar, jedoch wegen Härte rückfragen. - Bestndigkeitsbersicht siehe Seite 250<br/><br/>"GD" Captive seal: For hot asphalt only take Thermopac (HBD) instead of polyurethane blue (standard). PTFE (Teflon) white available for special applications. - Resistance chart see page 250.<br/>"KD" Coupling seal: Instead of NBR (standard) available of EPT, CSM, FKM or polyurethane as TW flat seal (standard) or GSD form seal. Also available of PTFE but inquire regarding hardness</div> <table><tr><td>0,7</td><td rowspan="6">VK 50<br/>(2")<br/><br/>A = 77 mm Ø</td><td>32</td><td>1 1/4"</td><td>43 - 45</td><td>VKX 2</td><td>VKX 32.50</td></tr><tr><td>0,8</td><td rowspan="2">38</td><td rowspan="2">1 1/2"</td><td rowspan="2">50 - 52</td><td>VKX 1</td><td>VKX 38</td></tr><tr><td>0,9</td><td>VKX 2</td><td>VKX 38.50</td></tr><tr><td>0,9</td><td>40</td><td>-</td><td>53 - 55</td><td>VKX 2</td><td>VKX 40.50</td></tr><tr><td>0,9</td><td rowspan="2">50</td><td rowspan="2">2"</td><td rowspan="2">63 - 67</td><td>VKX 1</td><td>VKX 50</td></tr><tr><td>1,1</td><td>VKX 2</td><td>VKX 50.50</td></tr><tr><td>1,9</td><td rowspan="5">VK 80<br/>(3")<br/><br/>A = 110 mm Ø</td><td>50</td><td>2"</td><td>63 - 67</td><td>VKX 2</td><td>VKX 50.80</td></tr><tr><td>2,1</td><td rowspan="2">63</td><td rowspan="2">2 1/2"</td><td rowspan="2">78 - 81</td><td>VKX 1</td><td>VKX 63</td></tr><tr><td>1,7</td><td>VKX 2</td><td>VKX 63.80</td></tr><tr><td>1,9</td><td rowspan="2">75</td><td rowspan="2">3"</td><td rowspan="2">89 - 92</td><td>VKX 1</td><td>VKX 75</td></tr><tr><td>0,9</td><td>VKX 1</td><td>VKX 75 Al</td></tr><tr><td>2,2</td><td rowspan="4">VK 100<br/>(4")<br/><br/>A = 140,5 mm Ø</td><td rowspan="4">100</td><td rowspan="4">4"</td><td rowspan="4">115 - 118</td><td>VKX 2</td><td>VKX 75.80</td></tr><tr><td>2,9</td><td>VKX 1</td><td>VKX 100</td></tr><tr><td>1,4</td><td>VKX 1</td><td>VKX 100 Al</td></tr><tr><td>3,6</td><td>VKX 2</td><td>VKX 100.100</td></tr></table> | 1,4                                  | MK 50<br>(2")<br><br>B = 71 mm Ø                          | 32  | 1 1/4"    | 43 - 45 | MKX 2                                | MKX 32.50                            | 1,0 | 38 | 1 1/2" | 50 - 52 | MKX 1 | MKX 38 | 1,5 | MKX 2 | MKX 38.50 | 1,2 | 40 | - | 53 - 55 | MKX 2 | MKX 40.50 | 1,1 | 50 | 2" | 63 - 67 | MKX 1 | MKX 50 | 1,4 | MKX 2 | MKX 50.50 | 3,0 | MK 80<br>(3")<br><br>B = 103 mm Ø | 50 | 2" | 63 - 67 | MKX 2 | MKX 50.80 | 2,2 | 63 | 2 1/2" | 78 - 81 | MKX 2 | MKX 63.80 | 2,3 | MKX 1 | MKX 75 | 1,1 | 75 | 3" | 89 - 92 | MKX 1 | MKX 75 Al | 2,8 | MKX 2 | MKX 75.80 | 3,9 | MK 100<br>(4")<br><br>B = 129 mm Ø | 100 | 4" | 115 - 118 | MKX 1 | MKX 100 | 3,0 | MKX 1 | MKX 100 L | 5,2 | MKX 2 | MKX 100.100 | 0,7 | VK 50<br>(2")<br><br>A = 77 mm Ø | 32 | 1 1/4" | 43 - 45 | VKX 2 | VKX 32.50 | 0,8 | 38 | 1 1/2" | 50 - 52 | VKX 1 | VKX 38 | 0,9 | VKX 2 | VKX 38.50 | 0,9 | 40 | - | 53 - 55 | VKX 2 | VKX 40.50 | 0,9 | 50 | 2" | 63 - 67 | VKX 1 | VKX 50 | 1,1 | VKX 2 | VKX 50.50 | 1,9 | VK 80<br>(3")<br><br>A = 110 mm Ø | 50 | 2" | 63 - 67 | VKX 2 | VKX 50.80 | 2,1 | 63 | 2 1/2" | 78 - 81 | VKX 1 | VKX 63 | 1,7 | VKX 2 | VKX 63.80 | 1,9 | 75 | 3" | 89 - 92 | VKX 1 | VKX 75 | 0,9 | VKX 1 | VKX 75 Al | 2,2 | VK 100<br>(4")<br><br>A = 140,5 mm Ø | 100 | 4" | 115 - 118 | VKX 2 | VKX 75.80 | 2,9 | VKX 1 | VKX 100 | 1,4 | VKX 1 | VKX 100 Al | 3,6 | VKX 2 | VKX 100.100 |  |  |
| 1,4   | MK 50<br>(2")<br><br>B = 71 mm Ø     |   | 32  | 1 1/4"    | 43 - 45 | MKX 2                                | MKX 32.50                            |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 1,0   |                                      |   | 38  | 1 1/2"    | 50 - 52 | MKX 1                                | MKX 38                               |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 1,5   |                                      |   |   |           |         | MKX 2                                | MKX 38.50                            |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 1,2   |                                      |   | 40  | -         | 53 - 55 | MKX 2                                | MKX 40.50                            |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 1,1   |                                      |   | 50  | 2"        | 63 - 67 | MKX 1                                | MKX 50                               |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 1,4   |                                      | MKX 2   |   |           |         | MKX 50.50                            |                                      |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 3,0   | MK 80<br>(3")<br><br>B = 103 mm Ø    | 50  | 2"  | 63 - 67   | MKX 2   | MKX 50.80                            |                                      |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 2,2   |                                      | 63  | 2 1/2"                                    | 78 - 81   | MKX 2   | MKX 63.80                            |                                      |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 2,3   |                                      |   |   |           | MKX 1   | MKX 75                               |                                      |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 1,1   |                                      | 75  | 3"  | 89 - 92   | MKX 1   | MKX 75 Al                            |                                      |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 2,8   |                                      |   |   |           | MKX 2   | MKX 75.80                            |                                      |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 3,9   | MK 100<br>(4")<br><br>B = 129 mm Ø   | 100   | 4"  | 115 - 118 | MKX 1   | MKX 100                              |                                      |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 3,0   |                                      |   |   |           | MKX 1   | MKX 100 L                            |                                      |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 5,2   |                                      |   |   |           | MKX 2   | MKX 100.100                          |                                      |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 0,7   | VK 50<br>(2")<br><br>A = 77 mm Ø     | 32  | 1 1/4"                                    | 43 - 45   | VKX 2   | VKX 32.50                            |                                      |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 0,8   |                                      | 38  | 1 1/2"                                    | 50 - 52   | VKX 1   | VKX 38                               |                                      |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 0,9   |                                      |   |   |           | VKX 2   | VKX 38.50                            |                                      |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 0,9   |                                      | 40  | -   | 53 - 55   | VKX 2   | VKX 40.50                            |                                      |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 0,9   |                                      | 50  | 2"  | 63 - 67   | VKX 1   | VKX 50                               |                                      |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 1,1   |                                      |   |   |           | VKX 2   | VKX 50.50                            |                                      |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 1,9   | VK 80<br>(3")<br><br>A = 110 mm Ø    | 50  | 2"  | 63 - 67   | VKX 2   | VKX 50.80                            |                                      |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 2,1   |                                      | 63  | 2 1/2"                                    | 78 - 81   | VKX 1   | VKX 63                               |                                      |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 1,7   |                                      |   |   |           | VKX 2   | VKX 63.80                            |                                      |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 1,9   |                                      | 75  | 3"  | 89 - 92   | VKX 1   | VKX 75                               |                                      |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 0,9   |                                      |   |   |           | VKX 1   | VKX 75 Al                            |                                      |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 2,2   | VK 100<br>(4")<br><br>A = 140,5 mm Ø | 100   | 4"  | 115 - 118 | VKX 2   | VKX 75.80                            |                                      |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 2,9   |                                      |   |   |           | VKX 1   | VKX 100                              |                                      |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 1,4   |                                      |   |   |           | VKX 1   | VKX 100 Al                           |                                      |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |
| 3,6   |                                      |   |   |           | VKX 2   | VKX 100.100                          |                                      |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |           |     |       |        |     |    |    |         |       |           |     |       |           |     |                                    |     |    |           |       |         |     |       |           |     |       |             |     |                                  |    |        |         |       |           |     |    |        |         |       |        |     |       |           |     |    |   |         |       |           |     |    |    |         |       |        |     |       |           |     |                                   |    |    |         |       |           |     |    |        |         |       |        |     |       |           |     |    |    |         |       |        |     |       |           |     |                                      |     |    |           |       |           |     |       |         |     |       |            |     |       |             |  |  |



"TW"-Schlauchkupplungen nach DIN 28450/DIN EN 14420-6 mit wiederverwendbarem Spannfix-Sicherheitseinband aus gepresstem Aluminium. Stifte rostfreier Stahl. - Nenndruck bis 16 bar

TW Hose couplings DIN 28450 / EN 14420-6 with re-usable Spannfix pinned safety clamps of hot stamped aluminium, pins of stainless steel. W.P. up to 16 bar

Mutterkupplung und Schlauchstutzen aus gepresstem Messing. L = Stutzen aus Alu  
Alu = Stutzen und Kupplung Aluminium

TW coupler and tail of hot stamped brass  
L = tail of aluminium  
Alu = all aluminium

ohne Gewindeverbindung - aus einem Stück gepresst. "KD" aus NBR

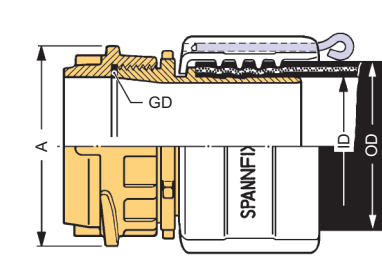
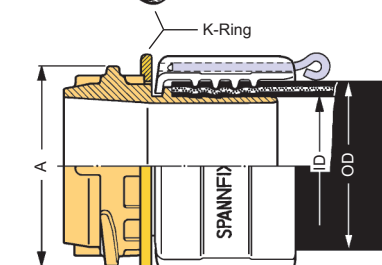
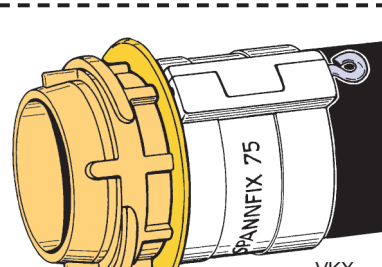
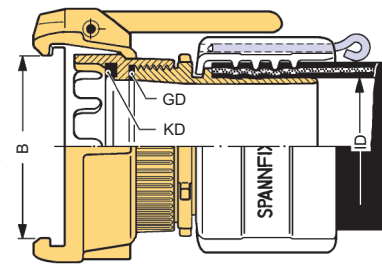
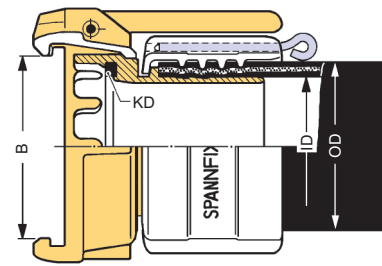
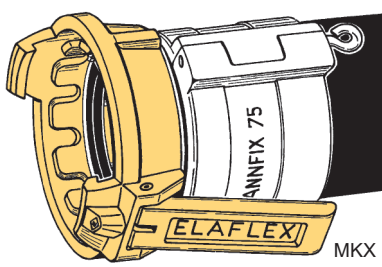
mit Gewindeverbindung. "GD" aus Hartvulkollan "KD" aus NBR

Vaterkupplung und Schlauchstutzen aus gepresstem Messing. Alu = Stutzen und Kupplung Aluminium

TW adapter and tail of hot stamped brass  
Alu = all aluminium

ohne Gewindeverbindung - aus einem Stück gepresst. Mit Nylon-Kurvenschutzring (K-Ring)

mit Gewindeverbindung. "GD" aus Polyurethan



**Form MKX 1**  
Coupler with integral hose tail - without BSP thread connection  
Seal KD of NBR

**Form MKX 2**  
Coupler and hose tail joined by BSP threading. - Captive seal GD of polyurethane  
Seal KD of NBR

**Form VKX 1**  
Adapter with integral hose tail - without BSP thread connection, with K-ring of nylon

**Form VKX 2**  
Adapter and hose tail joined by BSP threading. - Captive seal GD of polyurethane

**SPANNFIX - Schlauchkupplungen "TW"**

TW - HOSE COUPLINGS WITH SPANNFIX

1985  
Revision 9.2004

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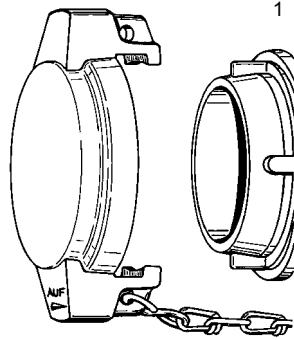
## Zubehör + Ersatzteile · Accessories + Spare Parts

### Blindkappe MB

für VK- Schlauchkupplungen.  
Lieferbar aus Pressaluminium,  
Pressmessing und Edelstahl rostfrei

*Dust cap MB of aluminum, brass or  
stainless steel. For VK hose couplings*

siehe Seite 311 · see page 311

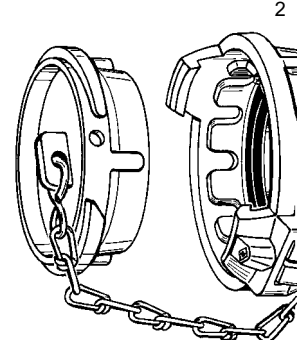


### Blindstopfen VB

für MK-Schlauchkupplungen.  
Lieferbar aus Nylon (Polyamid),  
Pressaluminium, Pressmessing und  
Edelstahl rostfrei

*Dust plug VB of polyamide,  
aluminium, brass or stainless steel.  
For MK hose couplings*

siehe Seite 313 · see page 313

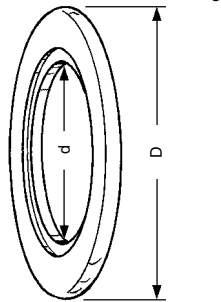


### Kurvenschutzring

aus verschleißfestem gelben Nylon (Polyamid)

*Protective collar of extra strong Nylon  
(yellow). For VK hose couplings*

| Größe<br>Size | D<br>mm | d<br>mm | Bestellnr.<br>Part No. |
|---------------|---------|---------|------------------------|
| 50            | 89      | 45      | K-Ring 1 1/2"          |
|               | 89      | 58      | K-Ring 2"              |
| 80            | 122     | 75      | K-Ring 2 1/2"          |
|               | 122     | 90      | K-Ring 3"              |
| 100           | 152     | 114     | K-Ring 4"              |

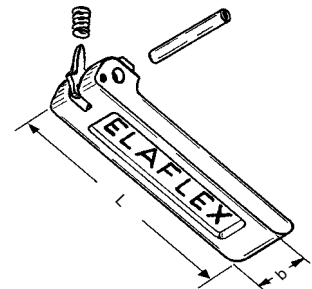


### Ersatzhebel - Nur für Niet-Ausführung

aus Pressmessing, komplett mit  
Hebelniet, Kipphebel und Druckfeder

*Spare lever assembly of brass  
(for rivet type only) complete with pin,  
tipping lever and spring.  
For MK couplings.*

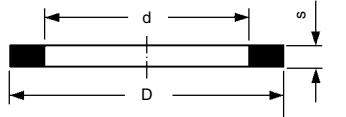
| Größe<br>Size | L<br>mm | b<br>mm | Bestellnr.<br>Part No. |
|---------------|---------|---------|------------------------|
| 50            | 100     | 23      | TWH 50                 |
| 80            | 111     | 29      | TWH 80                 |
| 100           | 120     | 29      | TWH 100                |



Kupplungsdichtung "KD" nach  
DIN 28450, für normalen  
Saug-/Druckbetrieb

### Form TW

*Coupling seal "KD" acc.  
DIN 28450, for normal  
pressure/suction operation*

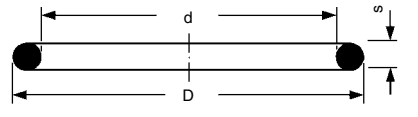


| Größe<br>Size | D<br>mm | d<br>mm | s<br>mm | Werkstoff<br>Material      | Bestellnummer<br>Part Number |
|---------------|---------|---------|---------|----------------------------|------------------------------|
| 50<br>(2")    | 61,5    | 49      | 4,8     | NBR schwarz / black        | TWD 50                       |
|               |         |         |         | NBR weiß / white           | TWD 50 W                     |
|               |         |         |         | Hypalon grün / CSM green   | TWD 50 Hy                    |
|               |         |         |         | PU honigfarben / amber     | TWD 50 PU                    |
|               |         |         |         | Viton® schwarz / FKM black | TWD 50 Vi                    |
| 80<br>(3")    | 92      | 77      | 6       | PTFE weiß / white          | TWD 50 TD                    |
|               |         |         |         | NBR schwarz / black        | TWD 80                       |
|               |         |         |         | NBR weiß / white           | TWD 80 W                     |
|               |         |         |         | Hypalon grün / CSM green   | TWD 80 Hy                    |
|               |         |         |         | PU honigfarben / amber     | TWD 80 PU                    |
| 80<br>(3")    | 92      | 77      | 6       | Viton® schwarz / FKM black | TWD 80 Vi                    |
|               |         |         |         | VAMAC bis / up to 200°C    | TWD 80 BIT                   |
|               |         |         |         | PTFE weiß / white          | TWD 80 TD                    |

Kupplungsdichtung "KD" nach  
DIN 28450, für Druck- und  
Saugbeanspruchung, weich

### Form TWO

*Coupling lip seal "KD" acc.  
DIN 28450, for pressure and  
suction operation, soft*

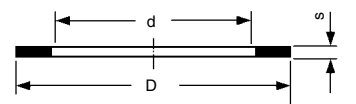


| Größe<br>Size | D<br>mm | d<br>mm | s<br>mm | Werkstoff<br>Material     | Bestellnummer<br>Part Number |
|---------------|---------|---------|---------|---------------------------|------------------------------|
| 100<br>(4")   | 114     | 100     | 7       | NBR schwarz / black       | TWO 100                      |
|               |         |         |         | NBR weiß / white          | TWO 100 W                    |
|               |         |         |         | Hypalon grün / green      | TWO 100 Hy                   |
|               |         |         |         | Viton schwarz / FKM black | TWO 100 Vi                   |

Gewindedichtung "GD"  
nach DIN 28450

### Form GD

*Thread seal "GD"  
according to  
DIN 28450*

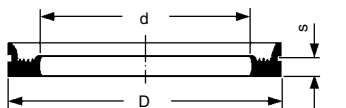


| Größe<br>Size  | D<br>mm | d<br>mm | s<br>mm | Werkstoff<br>Material      | Bestellnummer<br>Part Number |
|----------------|---------|---------|---------|----------------------------|------------------------------|
| 40<br>(1 1/2") | 48      | 39      | 2       | Polyurethan blau / PU blue | VD 48/39                     |
|                |         |         |         | Thermopac                  | HBD 48/39                    |
|                |         |         |         | Teflon / PTFE              | TD 48/39                     |
| 50<br>(2")     | 60      | 49      | 2       | Polyurethan blau / PU blue | VD 60/49                     |
|                |         |         |         | Thermopac                  | HBD 60/49                    |
|                |         |         |         | Teflon / PTFE              | TD 60/49                     |
| 80<br>(3")     | 88      | 77      | 3       | Polyurethan blau / PU blue | VD 88/77                     |
|                |         |         |         | Thermopac                  | HBD 88/77                    |
|                |         |         |         | Teflon / PTFE              | TD 88/77                     |
| 100<br>(4")    | 114     | 100     | 3       | Polyurethan blau / PU blue | VD 114/100                   |
|                |         |         |         | Thermopac                  | HBD 114/100                  |
|                |         |         |         | Teflon / PTFE              | TD 114/100                   |

Kupplungsdichtung "KD", für Druck-  
und hohe Saugbeanspruchung,  
mittelhart, mit Dichtlippe

### Form GSD

*Coupling lip seal "KD", for pressure  
and high suction operation,  
medium hard, profiled*




| Größe<br>Size | D<br>mm | d<br>mm | s<br>mm | Werkstoff<br>Material      | Bestellnummer<br>Part Number |
|---------------|---------|---------|---------|----------------------------|------------------------------|
| 50<br>(2")    | 61,5    | 49      | 4,8     | NBR schwarz / black        | GSD 50                       |
|               |         |         |         | Hypalon grün / CSM green   | GSD 50 Hy                    |
|               |         |         |         | Polyurethan blau / PU blue | GSD 50 PU                    |
|               |         |         |         | Viton® schwarz / FKM black | GSD 50 Vi                    |
| 80<br>(3")    | 92      | 77      | 6       | NBR schwarz / black        | GSD 80                       |
|               |         |         |         | Hypalon grün / CSM green   | GSD 80 Hy                    |
|               |         |         |         | Polyurethan blau / PU blue | GSD 80 PU                    |
|               |         |         |         | Viton® schwarz / FKM black | GSD 80 Vi                    |
|               |         |         |         | Viton® Extreme             | GSD 80 ETP                   |



## Montagewerkzeug · Assembling Tools

1

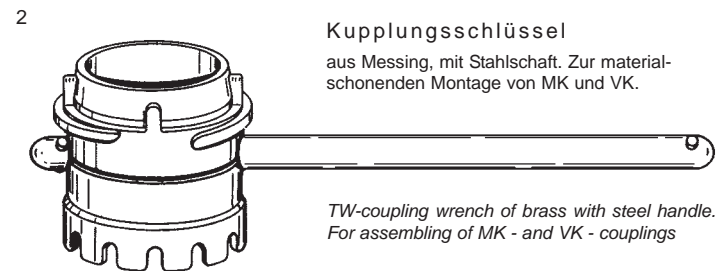


**Sechskantschlüssel**  
aus Chrom-Vanadium, extra lang, für  
Innensechskantschrauben (Inbusschrauben)

*Hexagonal head wrench, extra long.  
For screws with recessed hole*

| für Schraube<br><i>For Bolt</i> | SW<br>mm | Bestellnummer<br><i>Part No.</i> |
|---------------------------------|----------|----------------------------------|
| M 4                             | 3        | EW - SK 3                        |
| M 6                             | 5        | EW - SK 5                        |
| M 8                             | 6        | EW - SK 6                        |
| M 10                            | 8        | EW - SK 8                        |
| M 12                            | 10       | EW - SK 10                       |

2

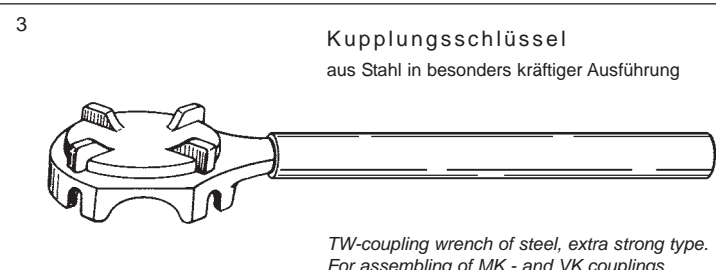


**Kupplungsschlüssel**  
aus Messing, mit Stahlschaft. Zur material-  
schonenden Montage von MK und VK.

*TW-coupling wrench of brass with steel handle.  
For assembling of MK - and VK - couplings*

| für TW-Kupplung<br><i>For Coupling</i> | Kupplungsgröße<br><i>Size</i> | Bestellnummer<br><i>Part No.</i> |
|--|-------------------------------|----------------------------------|
| MK 50 + VK 50                          | DN 50                         | EW - K 50 Ms                     |
| MK 80 + VK 80                          | DN 80                         | EW - K 80 Ms                     |
| MK 100 + VK 100                        | DN 100                        | EW - K 100 Ms                    |

3

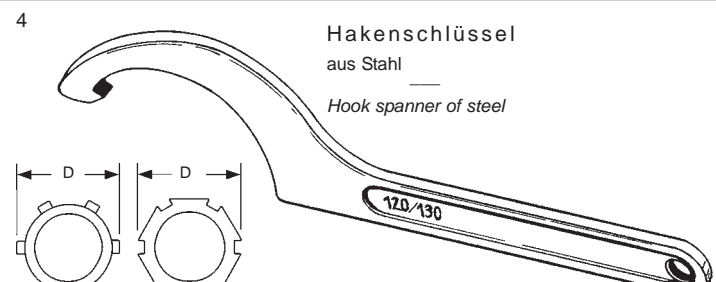


**Kupplungsschlüssel**  
aus Stahl in besonders kräftiger Ausführung

*TW-coupling wrench of steel, extra strong type.  
For assembling of MK - and VK couplings*

| für TW-Kupplung<br><i>For Coupling</i> | Kupplungsgröße<br><i>Size</i> | Bestellnummer<br><i>Part No.</i> |
|--|-------------------------------|----------------------------------|
| MK 50 + VK 50                          | DN 50                         | EW - K 50 St                     |
| MK 80 + VK 80                          | DN 80                         | EW - K 80 St                     |

4

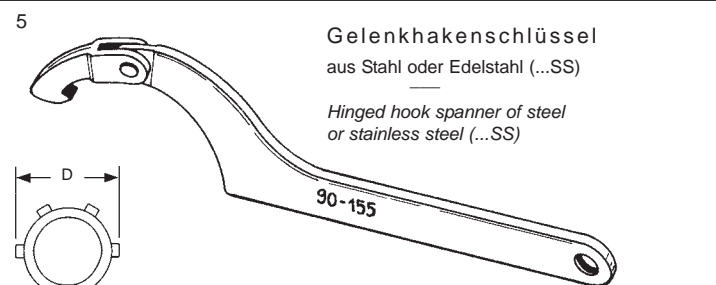


**Hakenschlüssel**  
aus Stahl

*Hook spanner of steel*

| D<br>mm   | für Größe<br><i>For Size</i> | Bestellnummer<br><i>Part No.</i> |
|-----------|------------------------------|----------------------------------|
| 50 - 60   | 1 1/4" - 1 1/2"              | EW - H 52/55                     |
| 68 - 75   | 2"                           | EW - H 68/75                     |
| 80 - 90   | 2 1/2"                       | EW - H 80/90                     |
| 95 - 100  | 3"                           | EW - H 95/100                    |
| 120 - 130 | 4"                           | EW - H 120/130                   |

5

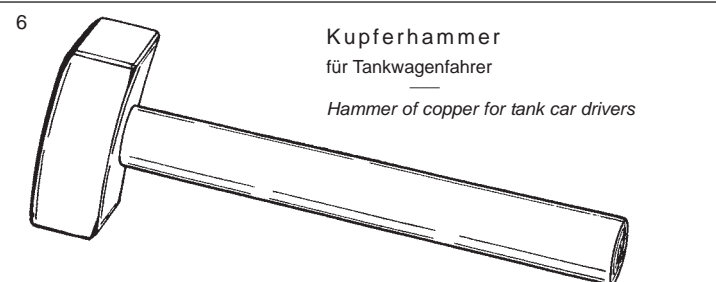


**Gelenkhakenschlüssel**  
aus Stahl oder Edelstahl (...SS)

*Hinged hook spanner of steel  
or stainless steel (...SS)*

| D<br>mm  | für Größe<br><i>For Size</i> | Bestellnummer<br><i>Part No.</i> |
|----------|------------------------------|----------------------------------|
| 60 - 90  | 1 1/2" - 2 1/2"              | EW - GH 60/90                    |
| 60 - 90  | 1 1/2" - 2 1/2"              | EW - GH 60/90 SS                 |
| 80 - 155 | 2 1/2" - 4"                  | EW - GH 90/155                   |
| 80 - 155 | 2 1/2" - 4"                  | EW - GH 90/155 SS                |

6


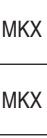


**Kupferhammer**  
für Tankwagenfahrer

*Hammer of copper for tank car drivers*

| Gewicht<br><i>Weight</i> | Bestellnummer<br><i>Part No.</i> |
|--------------------------|----------------------------------|
| 500 Gramm                | EW - KH 500                      |
| 1000 Gramm               | EW - KH 1000                     |

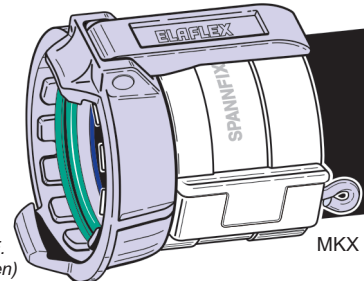


| <div> <div> <div>VK</div> <div>  </div> </div> <div> <div>System TW + Spannfix</div> <div> <div>VKX</div> <div>  </div> </div> </div> </div>   |                                      |     |     |           |       |                         |
|--|--------------------------------------|-----|-----|-----------|-------|-------------------------|
| 1,6  | <b>MK 50</b><br>(2")<br>B = 71 mm ø  | 38  | 1½" | 50 - 52   | MKX 2 | MKX 38.50 SS            |
| 1,0  |                                      | 50  | 2"  | 63 - 67   | MKX 1 | MKX 50 SS <sup>1)</sup> |
| 1,5  |                                      |     |     |           | MKX 2 | MKX 50.50 SS            |
| 3,1  | <b>MK 80</b><br>(3")<br>B = 103 mm ø | 50  | 2"  | 63 - 67   | MKX 2 | MKX 50.80 SS            |
| 2,9  |                                      | 63  | 2½" | 78 - 81   | MKX 2 | MKX 63.80 SS            |
| 2,1  |                                      | 75  | 3"  | 89 - 92   | MKX 1 | MKX 75 SS <sup>1)</sup> |
| 2,9  |                                      |     |     |           | MKX 2 | MKX 75.80 SS            |
| 5,3  | <b>MK 100</b> (4")<br>B = 129 mm ø   | 100 | 4"  | 115 - 118 | MKX 2 | MKX 100.100 SS          |
| <p>Die Mutterkupplung ist alternativ mit aktiver Hebelsicherung MK-A lieferbar, siehe Seite 252.</p> <p>'GD' Gewinde-Dichtung: Standardwerkstoff PTFE, auf Wunsch auch aus Polyurethan, Viton®, EPDM oder Thermopac (s. Seite 387).</p> <p>'KD' Kupplungs-Dichtung: Standardwerkstoff Hypalon® (MK 50 und MK 80 als GSD-Formdichtung, MK 100 als O-Ring). TW-Flachdichtungen, O-Ringe oder GSD-Formdichtungen auch lieferbar aus NBR, EPDM, Viton®, Viton® Extreme ETP, Silikon und Polyurethan (siehe Seite 393). Bei PTFE wegen Härte rückfragen.</p> <p>Alle Schlauchkupplungen auch lieferbar mit zusätzlicher mit Teflon® PFA Beschichtung der flüssigkeitsbenetzten Teile, siehe Seite 252.</p> <p><i>The female coupling is alternatively available with Active Safeguard Lever MK-A, see page 252.</i></p> <p><i>'GD' Captive seal: Standard material PTFE, on request also available of polyurethane, Viton®, EPDM or Thermopac (see page 387).</i></p> <p><i>'KD' Coupling seal: Standard material Hypalon® (MK 50 and MK 80 as GSD form seal, MK 100 as O-ring). TW flat seals, O-rings or GSD form seals also available of NBR, EPT, FKM, Viton® Extreme, silicone and polyurethane (see page 393). For PTFE please ask back because of hardness.</i></p> <p><i>All hose couplings also available with additional Teflon® PFA coating, see page 252.</i></p> |                                      |     |     |           |       |                         |
| 1,0  | <b>VK 50</b><br>(2")<br>A = 77 mm ø  | 38  | 1½" | 50 - 52   | VKX 2 | VKX 38.50 SS            |
| 0,8  |                                      | 50  | 2"  | 63 - 67   | VKX 1 | VKX 50 SS <sup>1)</sup> |
| 1,2  |                                      |     |     |           | VKX 2 | VKX 50.50 SS            |
| 2,0  | <b>VK 80</b><br>(3")<br>A = 110 mm ø | 50  | 2"  | 63 - 67   | VKX 2 | VKX 50.80 SS            |
| 2,2  |                                      | 63  | 2½" | 78 - 81   | VKX 2 | VKX 63.80 SS            |
| 1,7  |                                      | 75  | 3"  | 89 - 92   | VKX 1 | VKX 75 SS <sup>1)</sup> |
| 2,3  |                                      |     |     |           | VKX 2 | VKX 75.80 SS            |
| 3,7  | <b>VK 100</b> (4")<br>A = 140,5 mm ø | 100 | 4"  | 115 - 118 | VKX 2 | VKX 100.100 SS          |

\*TW'-Schlauchkupplungen nach DIN EN 14420-6 (DIN 28450) mit Schlauchstutzen aus Edelstahl. Mit wiederverwendbarem **SPANNFIX**-Sicherheitseinband aus Pressaluminium, Stifte aus Edelstahl. Nenndruck bis 16 bar.

*TW Hose couplings EN14420-6 (DIN 28450 ) of stainless steel with reusable **SPANNFIX** pinned safety clamps of hot stamped aluminium, pins of stainless steel. Working pressure up to 16 bar.*

MK-Kupplungen  
aus 1.4408,  
Schlauchstutzen aus  
1.4408 (1.4571).  
'GD' aus PTFE,  
'KD' aus Hypalon (grün)

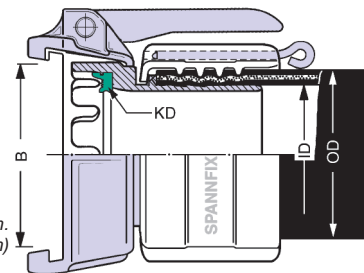


Coupler of 1.4408,  
hose tail of  
1.4408 (1.4571).  
Captive seal 'GD' of PTFE.  
Seal 'KD' of Hypalon (green).

Einteilige Kupplung ohne Gewindeverbindung.  
'KD' aus Hypalon (grün)

## Form MKX 1

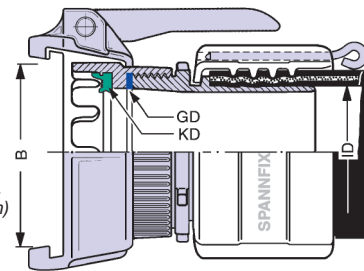
One-piece coupler  
with integral hose tail -  
without thread connection.  
Seal 'KD' of Hypalon (green)



Zweiteilige Kupplung mit  
Gewindeverbindung.  
'GD' aus PTFE,  
'KD' aus Hypalon (grün)

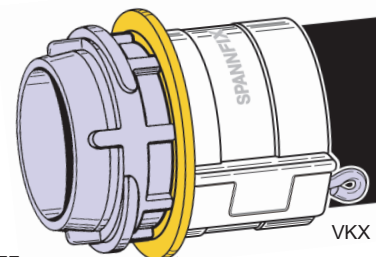
## Form MKX 2

Two piece coupler  
joined by BSP threading.  
Captive seal 'GD' of PTFE.  
Seal 'KD' of Hypalon (green)



VK-Kupplungen  
aus 1.4408,  
Schlauchstutzen aus  
1.4408 (1.4571),  
'GD' aus PTFE

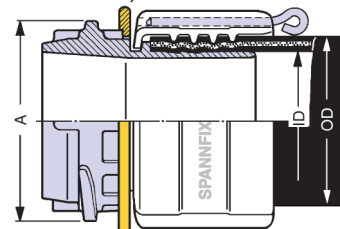
Adapter of 1.4408  
and hose tail of  
1.4408 (1.4571).  
Captive seal 'GD' of PTFE



Einteilige Kupplung ohne  
Gewindeverbindung.  
Mit Kurvenschutzring  
(K-Ring) aus Polyamid

## Form VKX 1

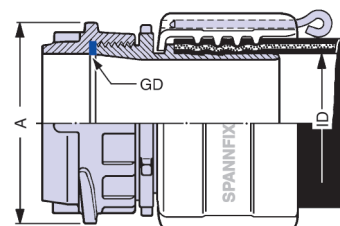
One piece adapter with  
integral hose tail -  
without BSP thread  
connection with  
K-ring of polyamide



Zweiteilige Ausführung mit  
Gewindeverbindung.  
'GD' aus PTFE

## Form VKX 2

Two piece adapter  
joined by BSP threading.  
Captive seal 'GD' of PTFE



1) Einteilige Form **ohne** Gewindedichtung 'GD'.  
Kein Nachziehen erforderlich, kürzere Baulänge, geringeres Gewicht.

1) One-piece construction with integrated hose tail, **without** captive seal 'GD'.  
No tightening necessary, shorter length, less weight.

## SPANNFIX - Schlauchkupplungen TW-SS

TW HOSE COUPLINGS STAINLESS STEEL WITH SPANNFIX 249

## Beständigkeitsübersicht Armaturen

## Chemical Resistance Chart Fittings

| <p>MEDIEN, MEDIENGRUPPEN</p> <p>Wenn nicht anders angegeben, bei Raumtemperatur.<br/>Bei Gemischen alle Komponenten beachten!</p> <p>—</p> <p><b>FLUIDS, FLUID GROUPS</b></p> <p>If not otherwise stated, at ambient temperature.<br/>All components of mixtures must be considered!</p> | Messing<br>brass, bronze<br><b>Ms</b>           | Aluminium<br>aluminium<br><b>Alu</b> | Stahl St. 37<br>carbon steel<br><b>St</b> | Edelstahl 1.4571<br>stainl. steel 316 Ti<br><b>SS</b> | mit Beschichtung<br>Teflon® PFA Cover<br><b>SSE</b> | Polyamid<br>polyamide<br><b>P (PA)</b>       | Polypropylen<br>polypropylene<br><b>PP</b> |
|--|---|--------------------------------------|---|---|---|--|--|
| Aliphatische Kohlenwasserstoffe wie Benzin, Diesel, Öle, Petroleum<br><i>Aliphatic hydrocarbons as gasoline, diesel, fuel oil, crude oil, petroleum</i>  | A   | A                                    | A   | A   | A   | A  | C  |
| Otto - Kraftstoffe mit Aromaten-, Ether-, Methanolzusätzen nach DIN<br><i>Gasoline with aromatic-, ether- and methanol additives</i>   | A   | A                                    | A   | A   | A   | A  | C  |
| Aromatische Kohlenwasserstoffe wie Benzol, Toluol, Xylol<br><i>Aromatic hydrocarbons as benzene, toluol, xylol</i>   | A   | A                                    | A   | A   | A   | A  | C  |
| Chlorierte Kohlenwasserst. wie Methylenchlorid, Per- und Trichlorethylen<br><i>Chlorinated hydrocarbons as methylene-chloride, per- and tri-chloroethylene</i>   | A   | (A)                                  | A   | A   | A   | A  | C  |
| Alkohole wie Ethanol, Butanol, Methanol, Isopropylalkohol<br><i>Alcohols as ethanol, butanol, methanol, isopropyl alcohol</i>  | A   | A                                    | A   | A   | A   | A  | B  |
| Amine wie Anilin, Butylamin, Pyridin, Diethylamin, Triethylamin<br><i>Amines as aniline, buthyl amine, pyridine, diethyl amine, triethyl amine</i>   | A   | A                                    | A   | A   | A   | Angabe Medium erforderlich<br>Please enquire | B  |
| Acetate, Aldehyde, Ester, Ether<br><i>Acetates, aldehydes, ester, ether</i>  | A   | A                                    | A   | A   | A   | A-B  | B  |
| Ketone wie Aceton, Methyl ethyl ketone (MEK), Cyclohexanon<br><i>Ketones as acetone, methyl ethyl ketone, cyclohexanon</i>   | A   | A                                    | A   | A   | A   | A  | B  |
| Glykole, Enteisungsflüssigkeiten, Frostschutzmittel, Glysantin<br><i>Glycol, defrosting fluids, anti-freezing fluids</i>   | A   | B                                    | A   | A   | A   | A  | A  |
| Wasser, Abwasser, Seewasser, Kühlwasser, auch ölhaltig<br><i>Water, sewage, seawater, cooling water also containing oil</i>  | A   | B                                    | B   | A   | A   | A  | A  |
| Asphalt, Heiðbitumen, Teer bis 200° C<br><i>Asphalt, hot bitumen, tar up to 200° C</i>   | A   | C                                    | C   | A   | -   | -  | C  |
| Teeröle wie Braun- und Steinkohlenteeröl, Kresol, Phenol<br><i>Tar oils as lignite-tar oil, coal-tar oil, cresol, phenol</i>   | A   | B                                    | A   | A   | A   | C  | C  |
| Sattdampf, gesättigter Nassdampf bis 220° C<br><i>High pressure wet saturated steam up to 220° C</i>   | A   | B                                    | B   | A   | -   | -  | C  |
| Eisen-III- chlorid, Eisensalze<br><i>Ferric-III-chloride, ferric salts</i>   | C   | C                                    | C   | C   | A   | C  | A  |
| Ammoniak wässrig, Flüssigdünger<br><i>Ammonia hydrons, liquid fertilizer</i>   | C   | B                                    | A   | A   | A   | A  | A  |
| Salzlösungen wie Carbonate, Chloride, Nitrate, Phosphate<br><i>Salt solutions as carbonates, chlorides, nitrates, phosphates</i>   | A-B   | B-C                                  | B   | A   | A   | A  | A  |
| Laugen wie Kalilauge, Natronlauge, Reinigungslaugen 100° C<br><i>Alkalies as potassium hydroxide, sodium hydroxide, cleaning alkalies up to 100° C</i>   | B   | C                                    | B   | A   | A   | B  | A  |
| Ameisensäure<br><i>Formic acid</i>   | A-B   | B                                    | B   | A   | A   | C  | A  |
| Chlorsulfonsäure<br><i>Chlorosulfonic acid</i>   | C   | C                                    | B   | B   | A   | C  | C  |
| Chromsäure<br><i>Chromic acid</i>  | C   | C                                    | B   | A   | A   | C  | A  |
| Essigsäure<br><i>Acetic acid</i>   | C   | C                                    | B   | A   | A   | C  | A  |
| Flußsäure, Fluorwasserstoffsäure<br><i>Hydrofluoric acid</i>   | C   | C                                    | C   | C   | A   | C  | A  |
| Oxalsäure<br><i>Oxalic acid</i>  | C   | B                                    | C   | A   | A   | B  | A  |
| Phosphorsäure<br><i>Phosphoric acid</i>  | C   | C                                    | C   | A   | A   | C  | A  |
| Salpetersäure<br><i>Nitric acid</i>  | → 30 %<br>C<br>30 - 70 %<br>C<br>70 - 90 %<br>C | C<br>C<br>B                          | C<br>C<br>C                               | A<br>A<br>A   | A<br>A<br>A   | C<br>C<br>C                                  | A<br>C<br>C                                |
| Salzsäure<br><i>Hydrochloric acid</i>  | C   | C                                    | C   | C   | A   | C  | A  |
| Schwefelsäure<br><i>Sulfuric acid</i>  | → 65 %<br>C<br>65 - 95 %<br>C<br>96 %<br>C      | C<br>C<br>B                          | C<br>C<br>A                               | B-C<br>B<br>A   | A<br>A<br>A   | C<br>C<br>C                                  | A<br>A<br>A                                |

- A** = gut geeignet  
*good, fluid has little or no effect*
- B** = bedingt geeignet (z.B. Korrosion, Rost, Abtrag, Quellung)  
*fair, fluid has minor effect (corrosion, rust, erosion, swelling)*
- C** = nicht geeignet  
*not suitable*

**VORBEHALT:** Eine Garantie für diese allgemeinen Informations-Angaben wird nicht übernommen. Sie wurden den Druckschriften der Rohstoffhersteller entnommen. Zu beachten ist, dass sich die Angaben nur auf reine Werkstoffe beziehen. Spezielle Beständigkeitsversuche können nach Vereinbarung durchgeführt werden.

**RESERVATION:** The validity of these general information data cannot be guaranteed. The data have been taken from publications of various manufacturers. Please note, that the data refer to pure materials only. Special resistance tests can be made on request.

In Zweifelsfällen bitte rückfragen · In Case of Doubt Please Ask for Information

| GRUPPE  | GE-<br>WICHT<br><i>Weight<br/>Approx.</i> | TW-KUPPLUNG<br>ART + GRÖSSE<br><i>TW Coupling<br/>Type + Size</i> | FÜR<br>SCHLAUCHGRÖSSE<br><i>For<br/>Hose Size</i> |        |       | KUPPLUNG<br>FORM<br><i>Coupler<br/>Style</i> | BESTELL-<br>NUMMER<br><i>Part<br/>Number</i> |
|---------|---|---|---|--------|-------|--|--|
| 2       |   |   | ID mm   | ID in. | OD mm | Form   | Type   |
| Section | ≈ kg                                      | DN  |   |        |       |  |  |



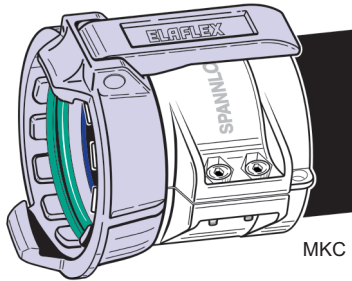
|   |                                      |     |        |           |       |                |  |
|---|--------------------------------------|-----|--------|-----------|-------|----------------|--|
| <p>System TW + <b>Spannloc</b> (VG 85 328)</p>  |                                      |     |        |           |       |                |  |
| 1,6   | <b>MK 50</b><br>(2")<br>B = 71 mm ø  | 38  | 1 1/2" | 50 - 53   | MKC 2 | MKC 38.50 SS   |  |
| 1,1   |                                      | 50  | 2"     | 63 - 67   | MKC 1 | MKC 50 SS 1)   |  |
| 1,6   |                                      |     |        |           | MKC 2 | MKC 50.50 SS   |  |
| 3,2   | <b>MK 80</b><br>(3")<br>B = 103 mm ø | 50  | 2"     | 63 - 67   | MKC 2 | MKC 50.80 SS   |  |
| 3,0   |                                      | 63  | 2 1/2" | 78 - 82   | MKC 2 | MKC 63.80 SS   |  |
| 2,2   |                                      | 75  | 3"     | 89 - 92   | MKC 1 | MKC 75 SS 1)   |  |
| 3,0   |                                      |     |        |           | MKC 2 | MKC 75.80 SS   |  |
| 5,9   | <b>MK 100</b> (4")<br>B = 129 mm ø   | 100 | 4"     | 114 - 119 | MKC 2 | MKC 100.100 SS |  |
| <p>Die Mutterkupplung ist alternativ mit aktiver Hebelsicherung MK-A lieferbar, siehe Seite 252.</p> <p>'GD' Gewinde-Dichtung: Standardwerkstoff PTFE, auf Wunsch auch aus Polyurethan, Viton®, EPDM oder Thermopac (s. Seite 387).</p> <p>'KD' Kupplungs-Dichtung: Standardwerkstoff Hypalon® (MK 50 und MK 80 als GSD- Formdichtung, MK 100 als O-Ring). TW-Flachdichtungen, O-Ringe oder GSD-Formdichtungen auch lieferbar aus NBR, EPDM, Viton®, Viton® Extreme ETP, Silikon und Polyurethan (siehe Seite 393). Bei PTFE wegen Härte rückfragen.</p> <p>Alle Schlauchkupplungen auch lieferbar mit zusätzlicher mit Teflon® PFA Beschichtung der flüssigkeitsbenetzten Teile, siehe Seite 252.</p> <p><i>The female coupling is alternatively available with Active Safeguard Lever MK-A, see page 252.</i></p> <p>'GD' Captive seal: Standard material PTFE, on request also available of polyurethane, Viton®, EPDM or Thermopac (see page 387).</p> <p>'KD' Coupling seal: Standard material Hypalon® (MK 50 and MK 80 as GSD form seal, MK 100 as O-ring). TW flat seals, O-rings or GSD form seals also available of NBR, EPT, FKM, Viton® Extreme, silicone and polyurethane (see page 393). For PTFE please ask back because of hardness.</p> <p><i>All hose couplings also available with additional Teflon® PFA coating, see page 252.</i></p> |                                      |     |        |           |       |                |  |
| 1,0   | <b>VK 50</b><br>(2")<br>A = 77 mm ø  | 38  | 1 1/2" | 50 - 53   | VKC 2 | VKC 38.50 SS   |  |
| 0,9   |                                      | 50  | 2"     | 63 - 67   | VKC 1 | VKC 50 SS 1)   |  |
| 1,3   |                                      |     |        |           | VKC 2 | VKC 50.50 SS   |  |
| 2,1   | <b>VK 80</b><br>(3")<br>A = 110 mm ø | 50  | 2"     | 63 - 67   | VKC 2 | VKC 50.80 SS   |  |
| 2,3   |                                      | 63  | 2 1/2" | 78 - 82   | VKC 2 | VKC 63.80 SS   |  |
| 1,8   |                                      | 75  | 3"     | 89 - 92   | VKC 1 | VKC 75 SS 1)   |  |
| 2,4   |                                      |     |        |           | VKC 2 | VKC 75.80 SS   |  |
| 4,3   |                                      | 100 | 4"     | 114 - 119 | VKC 2 | VKC 100.100 SS |  |

'TW'-Schlauchkupplungen nach DIN EN 14420-6 (DIN 28450) mit Schlauchstutzen aus Edelstahl. Mit wiederverwendbarem **SPANNLOC**-Sicherheitsklemmen aus Pressaluminium. Schrauben und Muttern aus Stahl. - Nenndruck bis 16 bar.

*TW Hose couplings EN 14420-6 (DIN 28 450) of stainless steel with reusable **SPANNLOC** safety clamps of hot stamped aluminium. Bolts and nuts of steel. Working pressure up to 16 bar.*

MK-Kupplungen aus 1.4408, Schlauchstutzen aus 1.4408 (1.4571). 'GD' aus PTFE, 'KD' aus Hypalon (grün)

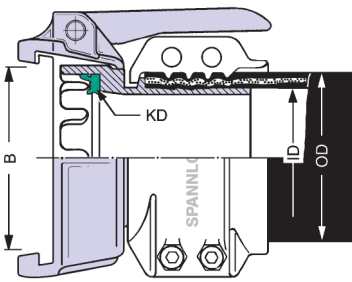
*Coupler of 1.4408, hose tail of 1.4408 (1.4571). Captive seal 'GD' of PTFE. Seal 'KD' of Hypalon (green)*



Einteilige Kupplung ohne Gewindeverbindung. 'KD' aus Hypalon (grün)

**Form MKC 1**

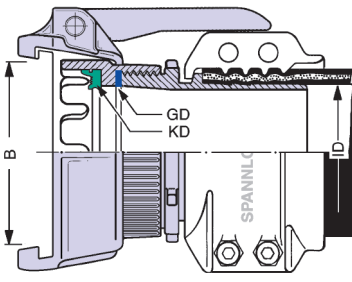
*One-piece coupler with integral hose tail - without thread connection. Seal 'KD' of Hypalon (green)*



Zweiteilige Kupplung mit Gewindeverbindung. 'GD' aus PTFE, 'KD' aus Hypalon (grün)

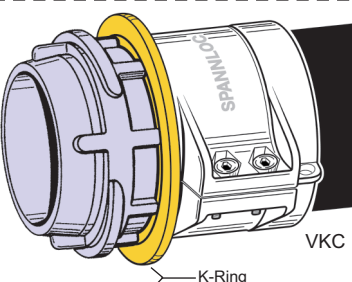
**Form MKC 2**

*Two piece coupler joined by BSP threading. Captive seal 'GD' of PTFE. Seal 'KD' of Hypalon (green)*



VK-Kupplungen aus 1.4408, Schlauchstutzen aus 1.4408 (1.4571), 'GD' aus PTFE

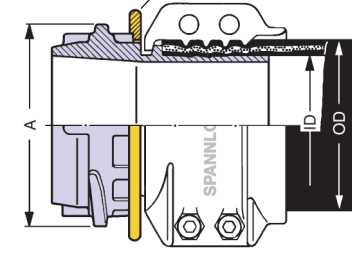
*Adapter of 1.4408 and hose tail of 1.4408 (1.4571). Captive seal 'GD' of PTFE*



Einteilige Kupplung ohne Gewindeverbindung. Mit Kurvenschutzring (K-Ring) aus Polyamid

**Form VKC 1**

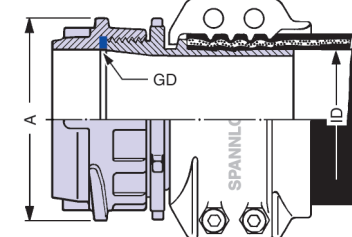
*One piece adapter with integral hose tail - without BSP thread connection with K-ring of polyamide*



Zweiteilige Ausführung mit Gewindeverbindung. 'GD' aus PTFE

**Form VKC 2**

*Two piece adapter joined by BSP threading. Captive seal 'GD' of PTFE*

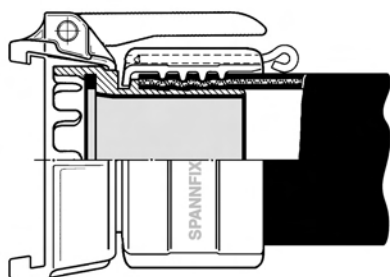


1) Einteilige Form **ohne** Gewindedichtung 'GD'.  
Kein Nachziehen erforderlich, kürzere Baulänge, geringeres Gewicht.

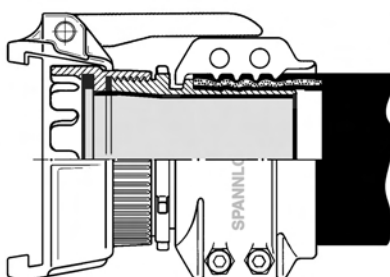
1) *One-piece construction with integrated hose tail, **without** captive seal 'GD'.  
No tightening necessary, shorter length, less weight.*

1

Type MKX ... SSE



Type MKC ... SSE



**Ein- und zweiteilige Tankwagen-Schlauchkupplungen** aus rostfreiem Stahl wie auf Katalogseiten 249 und 251 beschrieben, jedoch zusätzlich **flüssigkeitsbenetzte Teile mit Teflon® PFA-Beschichtung** (FDA zugelassen). Farbe: rot. Details siehe Information 5.03.

Die PFA-Beschichtung wird eingesetzt, wenn die chemische Beständigkeit von Edelstahl nicht ausreicht, wie z.B. für Salzsäure, Eisen-III-Chlorid, verdünnte Schwefelsäure.

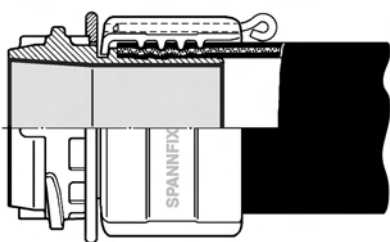
Beständigkeitsübersicht siehe Seite 250.

**Bestellnummer: ... SSE**

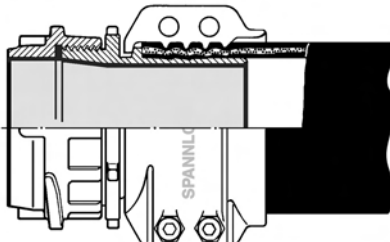
## Teflon® PFA

Beschichtung · Coating

Type VKX ... SSE



Type VKC ... SSE



**One and two piece couplings** of stainless steel as described on catalogue page 249 and 251, but **parts in contact with liquid with an additional coating of Teflon® PFA** (FDA approved). Colour: red. For details please see Information 5.03.

The PFA coating is used when the chemical resistance of stainless steel is not sufficient like for hydrochloric acid, ferro-III-chloride, diluted sulfuric acid.

Resistance chart see page 250.

**Part Number : ... SSE**

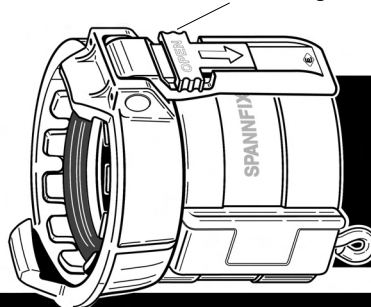
2

Mutterkupplung mit **aktiver Hebelsicherung** (siehe Information 6.06)

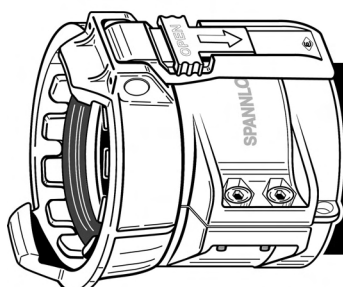
Female hose coupling with **Active Safeguard Lever** (see Information 6.06)

**Aktive Hebelsicherung · Active Safeguard Lever**

Type MKX-A ... SS



Type MKC-A ... SS



3

Type SPANNLOC



Type SPANNFIX



Wiederverwendbare Sicherheits-Schlaucheinbindungen SPANNLOC und SPANNFIX auch lieferbar aus **chemisch vernickeltem Aluminium**. SPANNLOC auch lieferbar aus **Pressmessing und Edelstahl**.

Reusable SPANNLOC and SPANNFIX safety hose clamps also available of **aluminium nickel-plated**. SPANNLOC also available of **hot stamped brass and stainless steel**.